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D350-764-011
Job Sheet 185468



Part No: D350-764-011

Job Qty: 1 ea

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

6372

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 09 2018
110	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-3		NOV 09 2018
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC4		NOV 09 2018
130	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		NOV 09 2018
135	DC	1 pcs	11/9/18	11/9/18	0.00	0.00	DC		NOV 09 2018
140	QC21-FG	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		NOV 09 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-764-011 Location:FG029
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea)	90-Start up Operation	500738924/500624088
AN3-3A	Bolt	32 Ea (32 ea)	90-Start up Operation	5056462
AN3-6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5103950
AN4-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	fm131412-0X3 5082 988x1
AN970-6	Washer	4 Ea (4 ea)	90-Start up Operation	5082332
CCR264SS3-3	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation	5082112
CR3212-4-2	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	5102069
CR3212-5-04	Rivet	4 Ea (4 ea)	90-Start up Operation	fm135224-3
CR3212-5-07	Rivet	4 Ea (4 ea)	90-Start up Operation	fm128429
D2854	3/4" Velcro Strip	2.6660 ft (2.666 ea)	90-Start up Operation	5006127
D3578-041	Doubler	16 Ea (16 ea)	90-Start up Operation	5072880
D3636-041	Shoulder Harness	4 Ea (4 ea)	90-Start up Operation	5105720
D3637-041	Bracket Assembly	4 Ea (4 ea)	90-Start up Operation	5097453
D3637-3	Bracket	4 Ea (4 ea)	90-Start up Operation	506507X1 5108283x3
D3638-1	Bushing	4 Ea (4 ea)	90-Start up Operation	5110074
D3639-1	Doubler	1 Ea (1 ea)	90-Start up Operation	5041483
D3639-2	Doubler	1 Ea (1 ea)	90-Start up Operation	5069966
D3639-3	Doubler	1 Ea (1 ea)	90-Start up Operation	5095026
D3639-4	Doubler	1 Ea (1 ea)	90-Start up Operation	5045342
D3640-1	Belt Guide	2 Ea (2 ea)	90-Start up Operation	5063121x1 5100524x1
D3640-3	Belt Guide	2 Ea (2 ea)	90-Start up Operation	5063064X1 5100188X1
D3641-1	Cover	2 Ea (2 ea)	90-Start up Operation	5104764

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation			Dispositor		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		
OTHER : _____			Completed By _____ hand / Supervisor Approval Verification _____ QA Coordinator Approval _____ oned Wrong de Dimensions Under tolerance 1correct ost/Missing Part Moved Drawing Finish Misread Turning Sequence		

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 CANADA
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 Email: sales@dartaero.com
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 Container No: S126364
 Part: D350-764-011
 Job No: 185468
 Serial No/Batch: S126364
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: FAA STC SR00211SE 15/Jan/2018 STC SH95-

D3641-3	Cover	1 Ea (1 ea)	90-Start up Operation	5094831
D3641-4	Cover RH	1 Ea (1 ea)	90-Start up Operation	5094829
D3642-1	Doubler	2 Ea (2 ea)	90-Start up Operation	5088981
D3643-1	Stiffener	1 Ea (1 ea)	90-Start up Operation	5038888
D3643-2	Stiffener	1 Ea (1 ea)	90-Start up Operation	5094748
D3644-1	Shim	2 Ea (2 ea)	90-Start up Operation	5088761
D3657-1	Guide Tool	1 Ea (1 ea)	90-Start up Operation	5150614
MS20426AD3-3	Rivet	32 Ea (32 ea)	90-Start up Operation	5018535-1
MS20426AD4-4	Rivet	106 Ea (106 ea)	90-Start up Operation	5105445-4
MS20426AD4-6	Rivet	28 Ea (28 ea)	90-Start up Operation	51128621x4 5093088 x24
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	90-Start up Operation	5048899
MS21059L3	Nut Plate	16 Ea (16 ea)	90-Start up Operation	5071352x3 5083527x5
MS21072-L3	Nut Plate	8 Ea (8 ea)	90-Start up Operation	5058182x1 5100425x1 7
MS35206-267	Screw	8 Ea (8 ea)	90-Start up Operation	5092874
NAS1149D0363J	Washer	48 Ea (48 ea)	90-Start up Operation	5095293
NAS1149D0963J	Washer	4 Ea (4 ea)	90-Start up Operation	5036380

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS4-1032-130	16	11,477	0
	AN3-3A	32	206	0
	AN3-6A	16	196	0
	AN4-10A	4	111	0
	AN970-6	4	266	0
	CCR264SS3-3	16	306	0
	CR3212-4-2	4	89	0
	CR3212-5-04	4	44	0
	CR3212-5-07	4	41	0
	D2854	3	145	0
	D3578-041	16	82	0
	D3636-041	4	12	0
	D3637-041	4	11	0
	D3637-3	4	21	0
	D3638-1	4	14	0
	D3639-1	1	6	0
	D3639-2	1	17	0
	D3639-3	1	12	0
	D3639-4	1	12	0
	D3640-1	2	7	0
	D3640-3	2	7	0
	D3641-1	2	9	0
	D3641-3	1	11	0
	D3641-4	1	12	0
	D3642-1	2	7	0
	D3643-1	1	10	0
	D3643-2	1	10	0
	D3644-1	2	2	0
	D3657-1	1	6	0
	MS20426AD3-3	32	3,700	0
	MS20426AD4-4	106	3,148	0
	MS20426AD4-6	28	1,909	0
	MS20470AD4-6	8	881	0
	MS21059L3	16	184	0
	MS21072-L3	8	51	0
	MS35206-267	8	84	0
	NAS1149D0363J	48	1,591	0
	NAS1149D0963J	4	486	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
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Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation 	Disposition 	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Misabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐	
OTHER : ☐			

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

REFERENCE ONLY

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